

Date: Monday, 2/5/2007 8:07:16 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HEATER SUPPORT		
Job Number	: 30601					
Estimate Number	: 12700					
P.O. Number	: N/A		Part Number	: D2318		
This Issue	: 2/5/2007	S.O. No. : N/A	Drawing Number	: D2318 REV B		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: B		
Previous Run	: N/A		Material	: N/A		
Written By			Due Date	: 3/15/2007 Qty: 6 Um: Each		
Checked & Approved By						
Comment	: Est Rev:A New Issue 07-02-02 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M5052H32S063	5052-H32 .063 Sheet
Comment: Qty.: 0.4295 sf(s)/Unit Total : 2.5767 sf(s) 5052-H32 .063 Sheet Batch: M19059 <i>mf 0102 26</i> (6)		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D2318 Dwg Rev: <i>B</i> <i>mf 0102 26</i> (6) Prog Rev: <i>B</i>		
2-Deburr if necessary <i>mf. 07-03-05</i> (6)		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<i>mf 0102 26</i> (6) Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK <i>No7/02/26 (6)</i>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>EP07/03/05 (6) C</i>		

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 2/5/2007 8:07:16 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEATER SUPPORT

Job Number: 30601

Part Number: D2318

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 59-0306

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

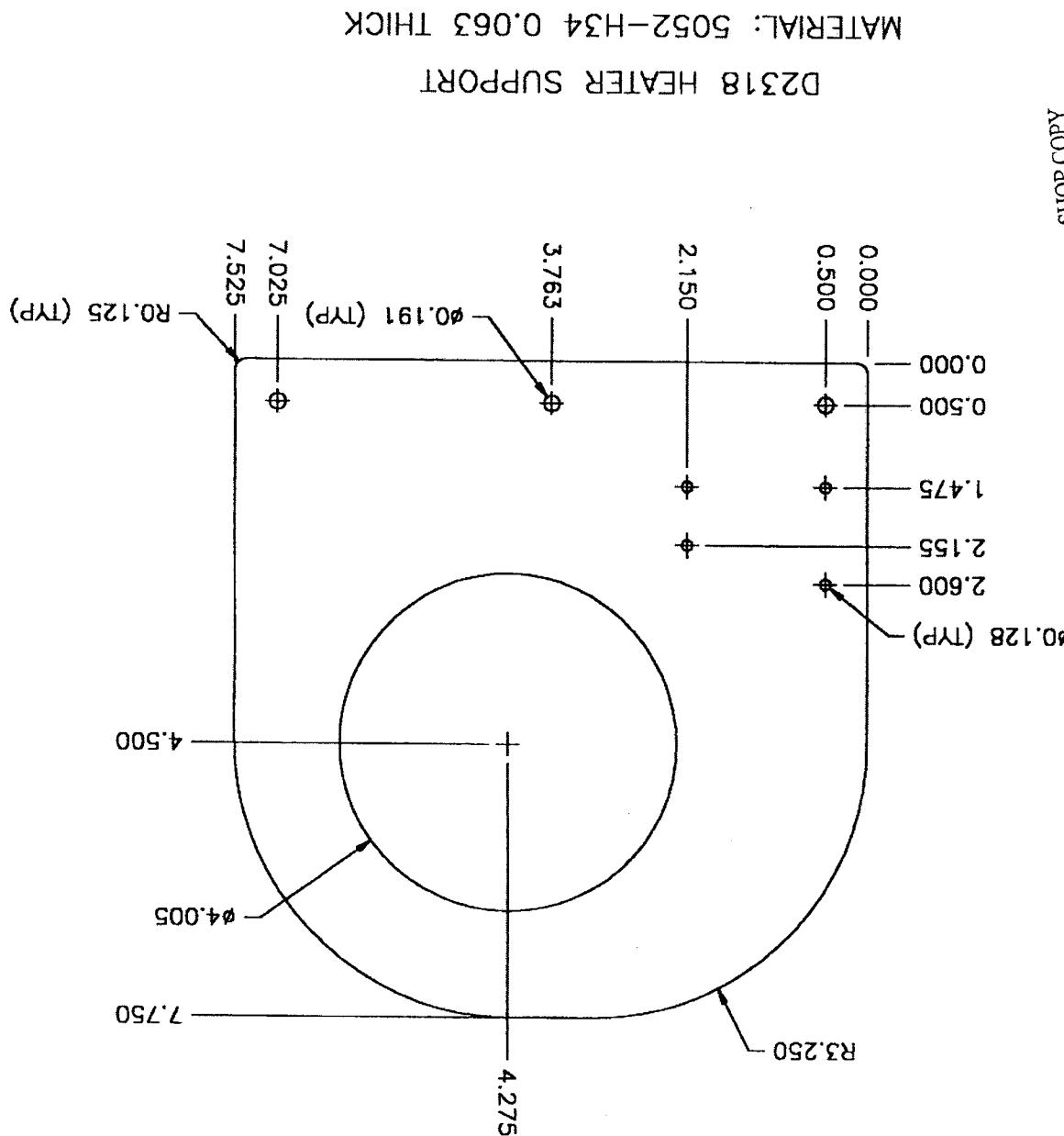
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DESIGN	DRAWN BY	DART AEROSPACE LTD	
B. WILLIAMS	B. WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	
P. J. Williams	P. J. Williams	D2318	
DATE	TITLE	HEATER SUPPORT	
95.01.06			
B	96.01.16	RE-DESIGN	

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DART



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30601

DART AEROSPACE LTD	Work Order:	3d601
Description: Henter Support	Part Number:	D2318
Inspection Dwg: D2318 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:	M. M
Date:	07/02/26

Audited by:	<u>A</u>
Date:	07/02/26

Prototype Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	